



NEW



Code: **SBGTP**

EJECTOR PIN FOR VENTILATION - HARDENED

Function of Ejector Pin for Ventilation:

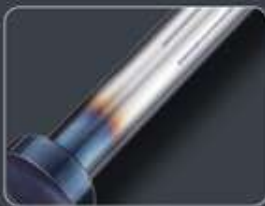
Melted plastic during the plastic injection process is injected into the mould. Meanwhile, air trapped inside the mould and gases arising from the plastic are optimally evacuated thanks to "SBGTP".

Field of Application:

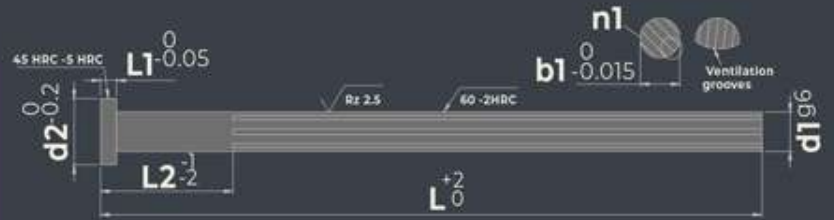
- Plastic injection moulds
- Diecasting moulds

Regular Maintenance & Correct Placement:

- Regular cleaning of "SBGTP" should be maintained.
- Otherwise it may become clogged and its efficiency may decrease.



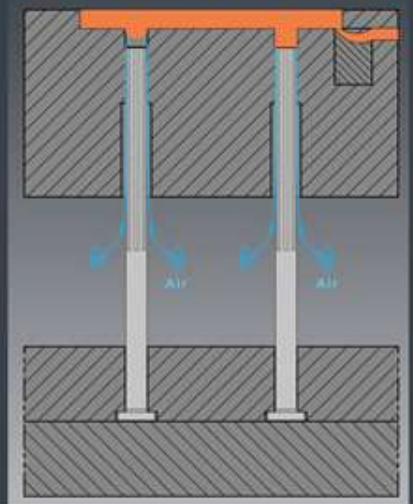
Placing the pins in the correct places in the mould it is important. Incorrect placement may result in inadequate air discharge and quality problems.



d1	L	d2	L1	L2	b1	n1
2	100	4	2	30	1.96	4
	160					
	200					
	250			75		
2.5	100	5	2	30	2.46	4
	200					
3	100	6	3	30	2.96	6
	160					
	200					
	250			75		
	315					
3.5	100	7	3	30	3.46	6
	200					
4	100	8	3	30	3.96	6
	160					
	200					
	250			75		
4.5	100	8	3	30	4.46	6
	200					
5	100	10	3	30	4.96	8
	160					
	200					
	250			75		
5.5	100	10	3	30	5.46	8
	200					
6	100	12	5	30	5.96	8
	160					
	200					
	250			75		
6.5	100	12	5	30	6.46	8
	200					
7	100	12	5	30	6.96	8
	200					

d1	L	d2	L1	L2	b1	n1
8	100	14	5	30	7.96	8
	160					
	200					
	250			75		
10	100	16	5	30	9.96	8
	160					
	200					
	250			75		
10	315					
	315					
12	100	18	7	30	11.96	8
	160					
	200					
	250			75		
12	315					
	315					

Mounting example :



Material:

1.2516 WS

Hardness:

60±2 HRC



Order:
SBGTP x d1 x L

